	From the INTERNATIONAL BUREAU
PCT	То:
NOTIFICATION OF ELECTION	
(PCT Rule 61.2)	United States Patent and Trademark Office Washington, D.C.
Date of mailing: 08 August 1994 (08.08.94)	in its capacity as elected Office
International application No.: PCT/DK94/00011	Applicant's or agent's file reference: 551
International filing date: 07 January 1994 (07.01.94)	Priority date: 15 January 1993 (15.01.93)
Applicant: HANSEN, Erik, Torngaard et al	
1. The designated Office is hereby notified of its election made    X   in the demand filed with the International Preliminary   07 July 1994 (0     in a notice effecting later election filed with the International Preliminary   07 July 1994 (0     in a notice effecting later election filed with the International Preliminary   07 July 1994 (0     was not     was not     was not     made before the expiration of 19 months from the priority defaule 32.2(b).	Examining Authority on: 17.07.94) ational Bureau on:

The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland

Authorized officer:

C. Roy

Telephone No.: (41-22) 730.91.11

Facsimile No.: (41-22) 740.14.35

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NOTIFICATION CONCERNING	
DOCUMENT TRANSMITTED	United States Patent and Trademark
DOCOMENT TRANSMITTED	Office
	Washington, D.C.
	,
Date of mailing:	
31 October 1994 (31.10.94)	in its capacity as elected Office
0. 00.000. 1004 (01.10.04)	
International application No.:	International filing date:
PCT/DK94/00011	07 January 1994 (07.01.94)
	07 Sandary 1334 (07.01.34)
Applicant: LEO PHARMACEUTICAL PRODUCTS LT	D. A/S /I ØVENS KEMISKE FARRIK
DPODIUTIONS AUTIESEL SUAD -4 -1	D. AVS (LEVENS KEIVIISKE PABRIK
PRODUKTIONSAKTIESELSKAB) et al	
The International Bureau transmits herewith the following documents	ments and number thereof:
copy of the international preliminary exami	nation report (Article 36(3)(a))
The state of the s	Authorized officers
The International Pursey of WIDO	Authorised officer:

Form PCT/IB/310 (July 1992)

Facsimile No.: (41-22) 740.14.35

The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland

M. Abidine

Telephone No.: (41-22) 730.91.11

### PATENT COOPERATION TREATY

**PCT** 

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### INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference		<del> </del>	
551	FOR FURTHER ACTIO	ON See Notifica- Preliminary	tion of Transmittal of International Examination Report (Form PCT IPEA,416)
International application No.	International filing date	(day/month-year)	Priority date (day monthiyear)
PCT/DK 94/00011	07/01/1994		15/01/1993
International Patent Classification (IPC)	or national classification and	IPC	
	C07C401/00		
Applicant			
. LEO PHARMACEUTICAL PROD	OUCTS LTD A/S et a	1.	
(see Rule 70.16 and Section These annexes consists of a tota  3. This report contains indications  I X Basis of the report  II Priority  III Non-establishment of two Lack of unity of inve  V Reasoned statement of citations and explanations.	tal of	uding this cover sheets of the description to the following ty, inventive step and to possibly inventional to the possibly	et.  on, claims and or drawings which have fications made before this Authority PCT).
VIII Certain observations	on the international application	רוכ	
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Date of submission of the demand	T	Date of completion of	of this report
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07/07/1994			22.09.94
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European Patent Office D-80298 Munich		32-	J. Mercey
Tel. (+49-89) 2399-0, Tx: 523 Fax: (+49-89) 2399-4465	F	Talanhara Via	/
orm PCT/IPEA;409 (cover sheet) (Januar		elephone No. /1994)	

Intern. application No.
PCT/DK94/00011

$[\mathbf{x}]$ the international application as originally filed.		
<pre>{ } the description, pages</pre>	, as originally filed,	
pages	, filed with the demand,	
pages	, filed with the letter of	
pages	, filed with the letter of	
[ ] the claims, No	, as originally filed,	
No.	, as amended under Article 19,	
No.	, filed with the demand,	
No.	, filed with the letter of,	
No	, filed with the letter of,	
	as originally filed.	
[ ] the drawings, sheets/fig	, filed with the demand,	
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sheets of drawings/figures N	0.:	
. [ ] This report has been established as if (some of) the	e amendments had not been made, since they have been	

V. Reasoned statement under Article 35(2 citations and explanations supporting	) with regard to novelty, inventive step a such statement	and industrial applicability;
1. STATEMENT		
Novelty (N)	Claims 1-5	
Inventive Step (IS)	Claims 1-5	
Industrial Applicability (IA)	Claims 1-5	

#### 2. CITATIONS AND EXPLANATIONS

In the light of WO-A-8700834, which discloses the anhydrous form of calcipotriol, the problem to be solved by the present invention may be regarded as the provision of a form of calcipotriol which is more suitable for formulation into pharmaceutical compositions.

The solution provided by claim 1, namely the monohydrate of calcipotriol, is more stable then the anhydrous form and is technically superior in the manufacture of crystal suspension formulations (being easily wetted and the wet ball milling process runs smoothly). These improvements could not have been expected in the light of either WO-A-8700834, or any of the other cited art, none of which suggests a hydrated form of calcipotriol.

Hence claim 1 (the monohydrate per se) and claims 2 to 5 (pharmaceutical compositions containing it) fulfil the requirements of Articles 33(2) and (3) PCT.

Intern. application No. PCT/DK94/00011

VI. Certain documents cited	
1. Certain published documents	

Application No.
Patent No.

Publication date (day/month/year)

Filing date
(day/month/year)

Priority date (valid claim)
(day/month/year)

Larsen et al., Acta Crystallogr., Sect. C: Cryst. Struct. Commun.; 1993; Vol. C49 (3); pp. 618-621

#### 2. Non-written disclosures

Kind of non-written disclosure

Date of non-written disclosure (day/month/year)

Date of written disclosure referring to non-written disclosure (day/month/year)



### **PCT**

#### INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference 551	FOR FURTHER ACTION		ion of Transmittal of International Examination Report (Form PCT/IPEA/416)
International application No.	International filing date (day/r	nonth/year)	Priority date (day/month/year)
PCT/DK 94/00011	07/01/1994		15/01/1993
International Patent Classification (IPC) o	r national classification and IPC	<del></del> :	
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Applicant ·		•=	
LEO PHARMACEUTICAL PRODU	CTS LTD A/S et al.		
see Rule 70.16 and Section	al of sheets, including nied by ANNEXES, i.e., sheets asis for this report and/or sheets of 607 of the Administrative Instruc	this cover sheet	t. n, claims and/or drawings which have lications made before this Authority
These annexes consists of a total of			
IV Lack of unity of invent V Reasoned statement un citations and explanation VI Certain documents cite VII Certain defects in the in	opinion with regard to novelty, in tion der Article 35(2) with regard to nons supporting such statement	ventive step and	industrial applicability
Date of submission of the demand	Date o	of completion of	this report
07/07/1994			22.09.94
Name and mailing address of the IPEA/	Author	ized officer	. Maragy
European Patent Office D-80298 Munich Tel. (+49-89) 2399-0, Tx: 5236 Fax: (+49-89) 2399-4465	Telepho	one No.	J. Mercey

# Intern. application No. INTERNATIONAL PRELIMINARY EXAMINATION REPORT PCT/DK94/00011

I. Basis of the report 1. This report has been drawn up on the basis of:  $[\mathbf{x}]$  the international application as originally filed. [ ] the description, pages \_\_\_\_\_\_, as originally filed, filed with the demand, pages \_\_\_\_\_\_, filed with the letter of \_\_\_\_\_, pages \_\_\_\_\_\_, filed with the letter of \_\_\_\_\_, [ ] the claims, No. \_\_\_\_\_\_, as originally filed, No. \_\_\_\_\_\_, as amended under Article 19, No. \_\_\_\_\_, filed with the demand, No. \_\_\_\_\_\_, filed with the letter of \_\_\_\_\_, \_\_\_\_\_\_, filed with the letter of \_\_\_\_\_\_, [ ] the drawings, sheets/fig \_\_\_\_\_\_, as originally filed, sheets/fig \_\_\_\_\_\_, filed with the demand, sheets/fig \_\_\_\_\_\_, filed with the letter of \_\_\_\_\_, sheets/fig \_\_\_\_\_\_, filed with the letter of \_\_\_\_\_. 2. The amendments have resulted in the cancellation of: pages: sheets of drawings/figures No.: \_\_\_\_\_ 3. [ ] This report has been established as if (some of) the amendments had not been made, since they have been considered to go beyond the disclosure as filed:

4. Additional observations, if necessary:

#### 2. CITATIONS AND EXPLANATIONS

In the light of WO-A-8700834, which discloses the anhydrous form of calcipotriol, the problem to be solved by the present invention may be regarded as the provision of a form of calcipotriol which is more suitable for formulation into pharmaceutical compositions.

The solution provided by claim 1, namely the monohydrate of calcipotriol, is more stable then the anhydrous form and is technically superior in the manufacture of crystal suspension formulations (being easily wetted and the wet ball milling process runs smoothly). These improvements could not have been expected in the light of either WO-A-8700834, or any of the other cited art, none of which suggests a hydrated form of calcipotriol.

Hence claim 1 (the monohydrate per se) and claims 2 to 5 (pharmaceutical compositions containing it) fulfil the requirements of Articles 33(2) and (3) PCT.

Intern. application No.
PCT/DK94/00011

VI. Certain documents cite	VT.	Certain	documents	cite
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1. Certain published documents

Application No.
Patent No.

Publication date (day/month/year)

Filing date (day/month/year)

Priority date (valid claim)
(day/month/year)

Larsen et al., Acta Crystallogr., Sect. C: Cryst. Struct. Commun.; 1993; Vol. C49 (3); pp. 618-621

2. Non-written disclosures

Kind of non-written disclosure

Date of non-written disclosure (day/month/year)

Date of written disclosure referring to non-written disclosure (day/month/year)

#### INTERNATIONAL SEARCH REPORT

er val Application No.
PCT/DK 94/00011

A. CLASSIFICATION OF SUBJECT MATTER
IPC 5 C07C401/00 A61K31/59

According to International Patent Classification (IPC) or to both national classification and IPC

#### **B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols)

IPC 5 C07C A61K

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUI	MENTS CONSIDERED TO BE RELEVANT	
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
<b>A</b>	WO,A,87 00834 (LEO PHARMACEUTICAL PRODUCTS LTD) 12 February 1987 cited in the application see page 12; examples 58,59 see page 40 - page 42; examples 3-7	1-5
A	BIOCHEMICAL AND BIOPHYSICAL RESEARCH COMMUNICATIONS. vol. 171, no. 3 , 28 September 1990 , DULUTH, MINNESOTA US pages 1056 - 1063 M. THAVARAJAH ET AL '1,25(OH)2D3 and Calcipotriol (MC903) Have Similar Effects on The Induction of Osteoclast-Like Cell Formation in Human Bone Marrow Cultures' see the whole document	1-5

* Special categories of cited documents:  A document defining the general state of the art which is not	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the
considered to be of particular relevance  'E' earlier document but published on or after the international filing date  'L' document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)  'O' document referring to an oral disclosure, use, exhibition or other means  'P' document published prior to the international filing date but later than the priority date claimed	<ul> <li>'X' document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone</li> <li>'Y' document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.</li> <li>'&amp;' document member of the same patent family</li> </ul>
Date of the actual completion of the international search	Date of mailing of the international search report
11 April 1994	2 5. 04. 94
Name and mailing address of the ISA  European Patent Office, P.B. 5818 Patentiaan 2  NL - 2280 HV Rijswijk  Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,  Fax: (+31-70) 340-3016	Authorized officer  Watchorn, P

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Further documents are listed in the continuation of box C.

Patent family members are listed in annex.

Inter 1al Application No PCT/DK 94/00011

	on) DOCUMENTS CONSIDERED TO BE RELEVANT	
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	CHEMICAL ABSTRACTS, vol. 119, no. 5, 2 August 1993, Columbus, Ohio, US; abstract no. 41719, M. BAGOT ET AL 'Immunosuppressive Effects of 1,25-Dihydroxyvitamin D3 Analog (Calcipotriol) on Epidermal Cells' page 182; column 1; see abstract & PROC. WORKSHOP VITAM. D (8TH) 1991 pages 518 - 519	1-5
A	CHEMICAL ABSTRACTS, vol. 117, no. 21, 23 November 1992, Columbus, Ohio, US; abstract no. 205159, M. BRAEUTIGAM ET AL 'Effects of Calcipotriol (MC903) and Calcitriol After Topical Application on The Skin of Hairless Rats. Much Lower Effect of Calcipotriol on Systemic Calcium Homeostasis' page 93; column 1; see abstract & SKIN PHARMACOL. vol. 5, no. 2, 1992 pages 87 - 92	1-5
<b>A</b>	CHEMICAL ABSTRACTS, vol. 116, no. 25, 22 June 1992, Columbus, Ohio, US; abstract no. 248622, K. KRAGBALLE ET AL 'Vitamin D Analogs in The Treatment of Psoriasis.' page 90; column 1; see abstract & J. CELL. BIOCHEM. vol. 49, no. 1, 1992 pages 46 - 52	1-5
P,X	ACTA CRYSTALLOGRAPHICA . SECTION C, CRYSTAL STRUCTURE COMMUNICATIONS vol. C49, no. 3 , 1993 , COPENHAGEN, DK pages 618 - 621 S. LARSEN ET AL 'Structure and Absolute Configuration of a Monohydrate of Calcipotriol, (1.alpha., 3, 5Z, 7E, 22E, 24S)- 24-Cyclopropyl-9,10-secochola-5,7,10(19),2 2-tetraene-1,3,24-triol' see the whole document	1-5

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## TERNATIONAL SEARCH REPORT

Inter sal Application No
PCT/DK 94/00011

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
WO-A-8700834	12-02-87	AU-B- 603340 AU-A- 6196186 EP-A,B 0227826 JP-T- 63500661 US-A- 4866048	15-11-90 05-03-87 08-07-87 10-03-88 12-09-89

#### **PCT**

#### WORLD INTELLECTUAL PROPERTY ORGANIZATION



International Bureau INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT) WO 94/15912 (51) International Patent Classification 5: (11) International Publication Number: A1 C07C 401/00, A61K 31/59 21 July 1994 (21.07.94) (43) International Publication Date: (81) Designated States: AU, BB, BG, BR, BY, CA, CN, CZ, FI, PCT/DK94/00011 (21) International Application Number: HU, JP, KP, KR, KZ, LK, LV, MG, MN, MW, NO, NZ, PL. RO, RU, SD, SK, UA, US, UZ, VN, European patent 7 January 1994 (07.01.94) (22) International Filing Date: (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG). (30) Priority Data: 9300763.1 15 January 1993 (15.01.93) GB **Published** With international search report. (71) Applicant (for all designated States except US): LEO PHARMACEUTICAL PRODUCTS LTD. A/S (LØVENS KEMISKE FABRIK PRODUKTIONSAKTIESELSKAB) [DK/DK]; Industriparken 55, DK-2750 Ballerup (DK). (72) Inventors; and (75) Inventors/Applicants (for US only): HANSEN, Erik, Tomgaard [DK/DK]; Asmundshøj 457, DK-3480 Fredensborg (DK). RASTRUP ANDERSEN, Niels, Smidt [DK/DK]; Tyborøn Allé 68, DK-2720 Vanløse (DK). RINGBORG, Lene, Hoffmeyer [DK/DK]; Toftagervej 27, DK-2700 Brønshøj (DK). (74) Agent: KRISTENSEN, Per, Rydahl; Leo Pharmaceutical Products Ltd. A/S (Løvens Kemiske Fabrik), Patent Department, Industriparken 55, DK-2750 Ballerup (DK). (54) Title: NEW CRYSTALLINE FORM OF A VITAMIN D ANALOGUE (57) Abstract The present invention relates to calcipotriol hydrate - a new crystalline form of calcipotriol - with superior technical properties and with superior stability.

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#### 5 NEW CRYSTALLINE FORM OF A VITAMIN D ANALOGUE

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The present invention relates to calcipotriol, hydrate - a new crystalline form of calcipotriol - with superior technical properties e.g. in the manufacture of crystal suspension formulations, and with superior stability properties.

Calcipotriol (INN) (calcipotriene (USAN),  $(1\alpha, 3\beta, 5\underline{Z}, 7\underline{E}, 22\underline{E}, 24\underline{S})$  -24-Cyclopropyl-9,10-secochola-5,7,-10(19),22-tetraene-1,3,24-triol) is described in International patent application No. PCT/DK86/00081, filing date 14th July 1986, publication No. WO 87/00834.

Calcipotriol possesses a remarkable profile of biological activity which has proved very useful e.g. in the topical treatment of psoriasis.

Due to the poor stability of calcipotriol in certain solutions it is in some formulations, in particular in creams and gels, preferred to use crystal suspensions.

In order to prepare suitable crystal suspension formulations it is mandatory to be able to control the crystal size, this parameter being important with regard to obtaining a reproducible release of the active compound from the formulation. The crystalline bulk drug is usually subjected to micronization or to a wet milling process in order to reduce the crystal size before the final suspension formulation is prepared.

In the case of calcipotriol a wet ball milling process has been used. However, it has turned out to be technically difficult to perform this process when using the anhydrous crystal form described in WO 87/00834. These crystals are not easily wetted and during the milling process they develop a stable foam which results in difficulties in obtaining a suitable small and uniform particle size.

It has now surprisingly been found that these technical problems can be avoided when a hitherto unknown cry-

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stalline form of calcipotriol, i.e. calcipotriol, hydrate, is used instead of the known anhydrous form. The hydrate is technically superior to the anhydrate; it is easily wetted and the wet ball milling process is running smoothly.

This novel product is the monohydrate of calcipotriol which is perfectly crystalline, stable and well suited for its use in modern therapy.

Stability studies have demonstrated that calcipotriol, hydrate is surprisingly stable, and this is illustrated by stability data at 40°C.

The anhydrous form of calcipotriol shows a considerable degree of decomposition at this temperature and more than 30% degradation is seen after 12 months storage.

In contrast the compound of the present invention, calcipotriol hydrate, shows no degradation after 12 months storage at 40°C.

Calcipotriol, monohydrate may be prepared by dissolving crystalline or non-crystalline calcipotriol in an organic solvent, e.g. ethyl acetate or acetone, followed by the addition of water and optionally a non polar solvent, e.g. hexane.

Calcipotriol, monohydrate shall form part of pharmaceutical preparations for topical use, such as creams, ointments, solutions, lotions or gels. The concentration of the active ingredient will generally be between 1 and 100  $\mu g/g$ .

The formulations will be applied one or more times daily.

The formulations prepared according to the present
invention comprise the active compound in association with
a pharmaceutically acceptable vehicle and optionally other
therapeutic ingredient(s). The vehicle(s) must be "acceptable" in the sense of being compatible with the other
ingredients of the preparations and not deleterious to the
recipient thereof.

Preparations suitable for topical administration include liquid or semi-liquid preparations such as lini-

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ments, lotions, applicants, oil-in-water or water-in-oil emulsions such as creams, ointments, pastes or gels; or solutions or suspensions.

In addition to the aforementioned ingredients, the preparations of this invention may include one or more additional ingredients such as diluents, buffers, surface active agents, thickeners, lubricants, preservatives, e.g. methyl hydroxybenzoate (including anti-oxidants), emulsifying agents and the like.

The invention will now be further described in the following non-limiting Examples:

#### Example 1

Calcipotriol (2.5 g) was dissolved in ethyl acetate
(80 ml) at 50-80°C and filtered. The solution was saturated with water, and the product precipitated upon voluntary cooling to room temperature. The resulting slurry was cooled to 0-10°C and filtered. The filtered product was dried <u>in vacuo</u> to give calcipotriol, hydrate (2.35 g).

IR spectroscopy KBr technique

Lines characteristic for the hydrate are 1455 (m), 1442 (m), 1330 (w), 1290 (m), 1210 (m), 1085 (m), 907 (m), 895 (m) and 573 (w) cm $^{-1}$ , respectively.

#### Solid state CPMAS NMR

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The following resonances are characteristic for calcipotriol, hydrate: 147.9, 146.5, 134.8, 130.3, 129.0, 126.5, 116.0, 109.4, 75.5, 68.2, 67.2, 56.9, 55.2, 47.8, 47.5, 42.9, 42.0, 41.3, 30.7, 28.9, 25.6, 23.1, 22.6, 19.5, 14.6, 6.2 and 1.9 ppm, respectively.

#### Differential Scanning Calorimetry (DSC)

On a Perkin Elmer DSC7 instrument using 20°C/min. and approx. 2 mg sample, the hydrate shows loss of water near 117°C and a melting peak near 169.7°C.

<sup>35 &</sup>lt;sup>1</sup> Cross Polarization Magic Angle Spinning

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#### Example 2

Calcipotriol (22.7 g) was dissolved in methanol (200-250 ml), filtered and concentrated in vacuo to a residue which was dissolved in ethyl acetate (200-250 ml) at 50-80°C and water (2 ml) was added. The resulting solution was seeded with calcipotriol, hydrate, and the product precipitated upon voluntary cooling to room temperature. Hexane (100 ml) was added from a dropping funnel, the resulting slurry was cooled to 0-10°C and filtered.

The filtered product was washed with a 1:1 mixture of ethyl acetate and hexane (200 ml) and dried <u>in vacuo</u> to give calcipotriol, hydrate (19.7 g), shown to be identical with the product described in Example 1.

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#### Example 3

Calcipotriol (120 mg) was dissolved in acetone (2 ml) and water (1.5-3 ml) was added. The product crystallized spontaneously and the resulting slurry was cooled to 0-10°C and filtered. The filtered product was dried <u>in vacuo</u> to yield calcipotriol, hydrate (100 mg), shown to be identical with the product of Example 1.

Example 4

	Cream 50 μg/g		
	Calcipotriol, hydrate	50	mg
	Cetomacrogol 1000	30	g
30	Cetostearylalcohol	60	g
	Chloroallylhexaminium chloride	0.5	g
	Propyleneglycol	30	g
	Disodiumhydrogenphosphate	2	g
	Liquid paraffin	50	g

White soft paraffin ..... 170 g

Purified water ..... up to

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Melt cetomacrogol 1000, cetostearylalcohol, liquid paraffin and white soft paraffin at 75°C. Dissolve propylene glycol in water at 75°C and mix the solution with the fatty phase. Homogenize the emulsion and cool to 30°C. Mill calcipotriol, hydrate in part of the aqueous phase to a particle size predominantly below 10  $\mu$ m and suspend in an aqueous solution of disodiumhydrogenphosphate and chloroallylhexaminiumchloride. Add the suspension to the emulsion and fill the cream in tubes.

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#### Example 5

#### Gel 50 $\mu q/q$

15	Calcipotriol, hydrate	52.2 mg
	(corresponding to 50 mg anhydrous)	
	Carbomer	7 g
	Cetomacrogol 1000	1 g
	Diazolidinyl urea	2 g
20	Dichlorobenzyl alcohol	1 g
	Disodium edetate	0.5 g
	Sodium hydroxide	3.7 g
	Propylene glycol	30 g
	Durified water up to	1000 ~

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Dissolve cetomacrogol, diazolidinyl urea, dichlorobenzyl alcohol, disodium edetate and propylene glycol in water. Add carbomer and homogenize by high speed. Add during agitation sodium hydroxide dissolved in part of the water. Mill the calcipotriol, hydrate in a bottle of water with glass beads until a particle size below 10  $\mu \rm m$  has been obtained. Add the calcipotriol, hydrate suspension to the gel and mix for 30 minutes. Fill the gel into collapsible tubes.

#### WHAT WE CLAIM IS:

1. Calcipotriol  $^2$ , monohydrate.

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- 2. Pharmaceutical composition containing the compound of claim 1.
- 3. Pharmaceutical composition according to claim 2 which 10 is a cream.
  - 4. Pharmaceutical composition according to claim 2 which is a gel.
- 15 5. Pharmaceutical composition according to any one of claims 2 4, with a content of the active component of 1 100  $\mu$ g/g of the composition.

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 $<sup>\</sup>begin{array}{ll} 2 & 1\alpha, 3\beta, 5\underline{Z}, 7\underline{E}, 22\underline{E}, 24\underline{S}) - 24 - \text{Cyclopropyl} - 9, 10 - \text{secochola} - \\ & 5, 7, 10\,(19)\,, 22 - \text{tetraene} - 1, 3, 24 - \text{triol} \end{array}$ 

		`	PCT/DK 94/00011
A. CLASS	SIFICATION OF SUBJECT MATTER C07C401/00 A61K31/59		
	to International Patent Classification (IPC) or to both national of	lassification and IPC	
	os SEARCHED  documentation searched (classification system followed by class  CO7C A61K	fication symbols)	
Documents	ation searched other than minimum documentation to the extent	that such documents are inclu	ded in the fields searched
Electronic	data base consulted during the international search (name of data	a base and, where practical, se	arch terms used)
C. DOCUM	MENTS CONSIDERED TO BE RELEVANT		
Category *	Citation of document, with indication, where appropriate, of t	he relevant passages	Relevant to claim No.
A	WO,A,87 00834 (LEO PHARMACEUTIC LTD) 12 February 1987 cited in the application see page 12; examples 58,59 see page 40 - page 42; examples	he application 2; examples 58,59	
A	BIOCHEMICAL AND BIOPHYSICAL RESCOMMUNICATIONS.  vol. 171, no. 3 , 28 September DULUTH, MINNESOTA US pages 1056 - 1063  M. THAVARAJAH ET AL '1,25(OH)20 Calcipotriol (MC903) Have Simion The Induction of Osteoclast-Formation in Human Bone Marrow see the whole document	1990 , 03 and lar Effects -Like Cell	1-5
		-/	
X Furt	her documents are listed in the continuation of box C.	X Patent family me	mbers are listed in annex.
"A" docume consid "E" earlier filing of the citation of the results of the citation of the results of the resul	ent which may throw doubts on priority claim(s) or is cited to establish the publication date of another n or other special reason (as specified) ent referring to an oral disclosure, use, exhibition or	or priority date and is cited to understand to invention  "X" document of particult cannot be considered involve an inventive  "Y" document of particult cannot be considered document is combine	thed after the international filing date not in conflict with the application but the principle or theory underlying the ar relevance; the claimed invention novel or cannot be considered to step when the document is taken alone ar relevance; the claimed invention to involve an inventive step when the ed with one or more other such docution being obvious to a person skilled the same patent family
	actual completion of the international search	Date of mailing of the	e international search report
	1 April 1994	2 5. 64.	94
	Name and mailing address of the ISA  European Patent Office, P.B. 5818 Patentiaan 2  NL - 2280 HV Rijswijk  Tel. (+ 31-70) 340-2040, Tx. 31 651 epo nl,  Fax: (+ 31-70) 340-3016  Watchorn, P		, P

### TERNATIONAL SEARCH REPORT

Inter 1al Application No PCT/DK 94/00011

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
		1-5
A	CHEMICAL ABSTRACTS, vol. 119, no. 5, 2 August 1993, Columbus, Ohio, US; abstract no. 41719, M. BAGOT ET AL 'Immunosuppressive Effects of 1,25-Dihydroxyvitamin D3 Analog (Calcipotriol) on Epidermal Cells' page 182; column 1; see abstract & PROC. WORKSHOP VITAM. D (8TH) 1991 pages 518 - 519	
A	CHEMICAL ABSTRACTS, vol. 117, no. 21, 23 November 1992, Columbus, Ohio, US; abstract no. 205159, M. BRAEUTIGAM ET AL 'Effects of Calcipotriol (MC903) and Calcitriol After Topical Application on The Skin of Hairless Rats. Much Lower Effect of Calcipotriol on Systemic Calcium Homeostasis' page 93; column 1; see abstract & SKIN PHARMACOL. vol. 5, no. 2, 1992 pages 87 - 92	1-5
	CHEMICAL ABSTRACTS, vol. 116, no. 25, 22 June 1992, Columbus, Ohio, US; abstract no. 248622, K. KRAGBALLE ET AL 'Vitamin D Analogs in The Treatment of Psoriasis.' page 90 ;column 1; see abstract & J. CELL. BIOCHEM. vol. 49, no. 1, 1992 pages 46 - 52	1-5
P,X	ACTA CRYSTALLOGRAPHICA . SECTION C, CRYSTAL STRUCTURE COMMUNICATIONS vol. C49, no. 3 , 1993 , COPENHAGEN, DK pages 618 - 621 S. LARSEN ET AL 'Structure and Absolute Configuration of a Monohydrate of Calcipotriol, (1.alpha.,3 ,5Z,7E,22E,24S)- 24-Cyclopropyl-9,10-secochola-5,7,10(19),2 2-tetraene-1,3,24-triol' see the whole document	1-5

Form PCT/ISA/210 (continuation of second sheet) (July 1992)

# REPORT SEARCH REPORT

Inter al Application No
PCT/DK 94/00011

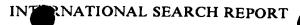
Patent document cited in search report	Publication date	Patent family member(s)	Publication date
WO-A-8700834	12-02-87	AU-B- 603340 AU-A- 6196186 EP-A,B 0227826 JP-T- 63500661 US-A- 4866048	15-11-90 05-03-87 08-07-87 10-03-88 12-09-89



#### INTERNATIONAL SEARCH REPORT

(PCT Article 18 and Rules 43 and 44)

Applicant's or agent's file reference	FOR FURTHER see Notification (Form PCT/IS	n of Transmittal of International Search Report A/220) as well as, where applicable, item 5 below.
551 International application No.	International filing date(day/month/year)	(Earliest) Priority Date (day/month/year)
PCT/DK94/00011	07/01/94	15/01/93
Applicant		
LEO PHARMACEUTICAL PRODUC	TS LTD A/S et al.	
This international search report has been according to Article 18. A copy is being	prepared by this International Searching A transmitted to the International Bureau.	uthority and is transmitted to the applicant
This international search report consists  It is also accompanied by a cop	of a total of sheets.  by of each prior art document cited in this re	port
		•
1. Certain claims were found unse	archable (see Box I).	
2. Unity of invention is lacking (se	e Box II).	
3. The international application of international search was carried	ontains disclosure of a nucleotide and/or ami I out on the basis of the sequence listing	no acid sequence listing and the
1	d with the international application.	
· fur	nished by the applicant separately from the	
	but not accompanied by a statement to matter going beyond the disclosure in	o the effect that it did not include the international application as filed.
Tra	anscribed by this Authority	
Lai	text is approved as submitted by the application	
the	text has been established by this Authority	to read as follows:
5. With regard to the abstract.		
	text is approved as submitted by the applic	
Bc Bc	text has been established, according to Rule x III. The applicant may, within one month such report, submit comments to this Author	e 38.2(b), by this Authority as it appears in from the date of mailing of this international rity.
366	<b></b>	
6. The figure of the drawings to be pub	olished with the abstract is:	
Figure No as	suggested by the applicant	X None of the figures:
be	cause the applicant failed to suggest a figure.	•
be	cause this figure better characterizes the inve	ention.
·		



A. CLASSIFICATION OF SUBJECT MATTER IPC 5 C07C401/00 A61K31/59

According to International Patent Classification (IPC) or to both national classification and IPC

#### **B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols)  $IPC \ 5 \ CO7C \ A61K$ 

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCO	MENTS CONSIDERED TO BE RELEVANT	
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
<b>A</b>	WO,A,87 00834 (LEO PHARMACEUTICAL PRODUCTS LTD) 12 February 1987 cited in the application see page 12; examples 58,59 see page 40 - page 42; examples 3-7	1-5
A	BIOCHEMICAL AND BIOPHYSICAL RESEARCH COMMUNICATIONS.  vol. 171, no. 3 , 28 September 1990 , DULUTH, MINNESOTA US pages 1056 - 1063  M. THAVARAJAH ET AL '1,25(OH)2D3 and Calcipotriol (MC903) Have Similar Effects on The Induction of Osteoclast-Like Cell Formation in Human Bone Marrow Cultures' see the whole document	1-5

X Further documents are listed in the continuation of box C.	Patent family members are listed in annex.
<ul> <li>Special categories of cited documents:</li> <li>"A" document defining the general state of the art which is not considered to be of particular relevance</li> <li>"E" earlier document but published on or after the international filing date</li> <li>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</li> <li>"O" document referring to an oral disclosure, use, exhibition or other means</li> <li>"P" document published prior to the international filing date but later than the priority date claimed</li> </ul>	"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention  "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone  "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.  "&" document member of the same patent family
Date of the actual completion of the international search	Date of mailing of the international search report
11 April 1994	2 5. 04. 94
Name and mailing address of the ISA  European Patent Office, P.B. 5818 Patentiaan 2  NL - 2280 HV Rijswijk	Authorized officer
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Watchorn, P

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#### INTERNATIONAL SEARCH REPORT

formation on patent family members

ternational Application No
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Patent document cited in search report	Publication date	Patent family member(s)	Publication date
WO-A-8700834	12-02-87	AU-B- 603340 AU-A- 6196186 EP-A,B 0227826 JP-T- 63500661 US-A- 4866048	15-11-90 05-03-87 08-07-87 10-03-88 12-09-89